

Coaxial atomic force microscope tweezers

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We demonstrate coaxial atomic force microscope (AFM) tweezers that can trap and place small objects using dielectrophoresis (DEP). An attractive force is generated at the tip of a coaxial AFM probe by applying a radio frequency voltage between the center conductor and a grounded shield; the origin of the force is found to be DEP by measuring the pull-off force versus applied voltage. We show that the coaxial AFM tweezers can perform three-dimensional assembly by picking up a specified silica microsphere, imaging with the microsphere at the end of the tip, and placing it at a target destination. © 2010 American Institute of Physics. [doi:10.1063/1.3372621]

The assembly of small objects is important for bottom-up construction of nanostructures as well as the manipulation of cells and biological systems. Atomic force microscopes (AFMs) are well suited for micro- and nanomanipulation because an AFM probe can image topography, be positioned with nanometer precision, and locally measure piconewton-scale forces.^{1–9} AFMs have been widely applied in lithographic techniques² such as dip-pen nanolithography.³ AFMs have also been used for positioning by sliding an object along a surface,^{4,5} grabbing and placing an object with a pair of AFM probes,^{6,7} and by using electrostatically actuated nanotweezers.^{8,9} Another approach to assembly is using dielectrophoresis (DEP) which is widely used to manipulate cells¹⁰ and nanoscale objects.¹¹ Coaxial AFM probes that concentrate an electric field near their tip have been useful for scanning near-field microwave¹² and optical microscopy.¹³

In this paper, we propose and demonstrate coaxial AFM tweezers (CAT), a tool for three-dimensional (3D) manipulation of dielectric objects. A CAT tip consists of two coaxial electrodes: a conducting AFM tip separated from a ground shield by an insulating layer, as shown in Fig. 1(a). By applying a radio frequency (rf) voltage between the conducting tip and the ground shield, we create an electric field that is strongly peaked at the end of the tip, as shown in Fig. 1(b). The electric field gradient attracts dielectric objects using positive DEP, verified by measuring the pull-off force F_{PO} of the CAT on a silicon substrate versus the applied root-mean-square voltage V . We use the CAT to demonstrate 3D assembly by picking up a single targeted silica microsphere, imaging with the microsphere trapped at the tip of the CAT, and then depositing the microsphere at a desired location.

Dielectrophoresis is well suited for the manipulation of microscale objects. A dielectric sphere of radius a in the presence of an applied electric field \vec{E} will experience a dielectrophoretic force,¹⁰

$$\vec{F}_{DEP} = 2\pi a^3 \epsilon_M \operatorname{Re} \left[\frac{\hat{\epsilon}_p - \hat{\epsilon}_M}{\hat{\epsilon}_p + 2\hat{\epsilon}_M} \right] \nabla E^2, \quad (1)$$

where $\hat{\epsilon}_p$ and $\hat{\epsilon}_M$ are the complex permittivities of the sphere and medium, respectively, and ϵ_M is the real permittivity of

the medium. The coaxial tip is based on positive DEP, where objects are attracted to large electric fields. The strength of \vec{F}_{DEP} is only limited by the breakdown electric field E_{BD} of the medium. For air nanogaps, $E_{BD} \sim 0.8$ MV/cm, dependent on electrode geometry.¹⁴ For a silica microsphere with dielectric permittivity $\epsilon_p = 3.8\epsilon_0$ and radius $a = 500$ nm, at the tip of a CAT in air with $\epsilon_M = \epsilon_0$, we calculate $\vec{F}_{DEP} \leq 30$ to 35 nN from axisymmetric electrostatic simulation (Maxwell SV—Ansoft).¹⁵

Adhesion to surfaces, or the “sticky finger” problem, is a significant challenge for the manipulation of microscale objects. The Derjaguin, Muller, and Toporov (DMT) model of adhesion predicts an adhesion force $F_{DMT} \propto a$ between a spherical particle of radius a and a plane.¹⁶ For

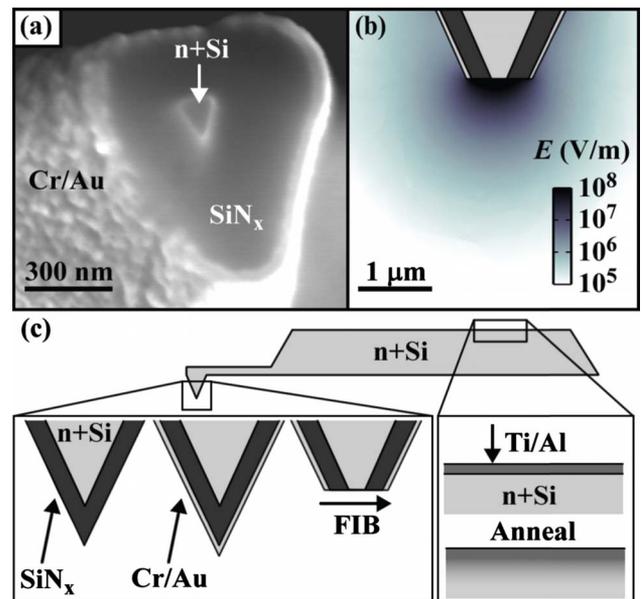


FIG. 1. (Color online) (a) Scanning electron micrograph of a coaxial AFM probe. The probe consists of a Cr/Au ground shield, SiN_x insulator and n-doped Si inner conductor. (b) Quasistatic simulation of the electric field (Maxwell 11—Ansoft) for the coaxial probe shown in (a), with the inner conductor held at 40 V and the outer shell grounded. (c) Schematic of the fabrication process showing deposition of a SiN_x insulating layer followed by a Cr/Au conducting shell on the conducting AFM tip. The inner conductor is exposed by a FIB etch. Ohmic contact is made to the inner conductor by thermal evaporation of Ti/Al and subsequent annealing.

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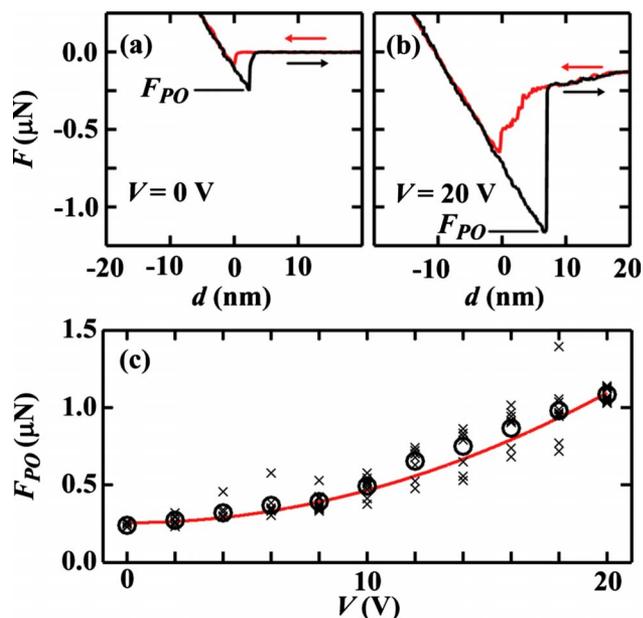


FIG. 2. (Color online) Force F on the tip vs tip-sample distance d with (a) no voltage applied and (b) $V=20\text{ V}_{\text{RMS}}$ applied to the inner conductor at 5 kHz . The grey line (red online) indicates the tip is moving toward the surface and the black line indicates that the tip is moving away from the surface. The largest attractive force during withdrawal is denoted the pull-off force F_{PO} . (c) F_{PO} vs V where each “x” is from a unique F - d curve and each “o” represents the average F_{PO} at a given V . The line is a fit of the averages to $F_{PO}=\beta+\alpha V^2$.

a silica microsphere with $a=500\text{ nm}$ in contact with a silica plane, $F_{\text{DMT}} \sim 200\text{ nN}$.¹⁶ Adhesion may be mitigated by working in low humidity or on rough surfaces.¹⁷ Because $F_{\text{DEP}}/F_{\text{DMT}} \propto a^2$, DEP can overcome adhesion for larger particles, so the CAT is best suited for moving microscale objects or biological cells. To move smaller, truly nanoscale objects, we have proposed a triaxial tip¹⁸ that traps a particle away from the tip surface using negative DEP in a fluid.

We construct coaxial AFM tweezers as shown schematically in Fig. 1(c). We begin with a commercial conducting AFM probe (Arrow-NC—NanoAndMore USA) and make Ohmic contact to the conducting probe by thermal evaporation of 15 nm of Ti and 100 nm of Al then annealing for 30 min at $325\text{ }^\circ\text{C}$ in forming gas. An insulating low stress SiN_x film is grown on the probe side via plasma enhanced chemical vapor deposition (Cirrus 150—Nexx), followed by thermal evaporation of a metallic shell composed of 30 nm of Cr and 30 nm of Au as shown in Fig. 1(c). The coaxial tip is created by etching with a Zeiss NVision 40 focused ion beam (FIB). Typical SiN_x films had a thickness of 520 nm and a breakdown field $E_{BD}=4.8 \pm 0.3\text{ MV/cm}$. Coaxial probes are mounted on a holder with separate electrical contacts for the inner conductor and the ground shield in an Asylum MFP 3D AFM. The cantilever spring constant is measured using the equipartition technique.¹

We show that DEP provides an attractive force toward the coaxial tip by measuring the pull-off force F_{PO} from a substrate. Figure 2(a) shows the force F on the tip versus tip-sample distance d with no applied voltage, and Fig. 2(b) shows F versus d for $V=20\text{ V}$ at 5 kHz . The lines show F measured while descending and ascending as indicated. When the tip hits the sample, the force increases linearly until a set value at which point the tip is withdrawn. The

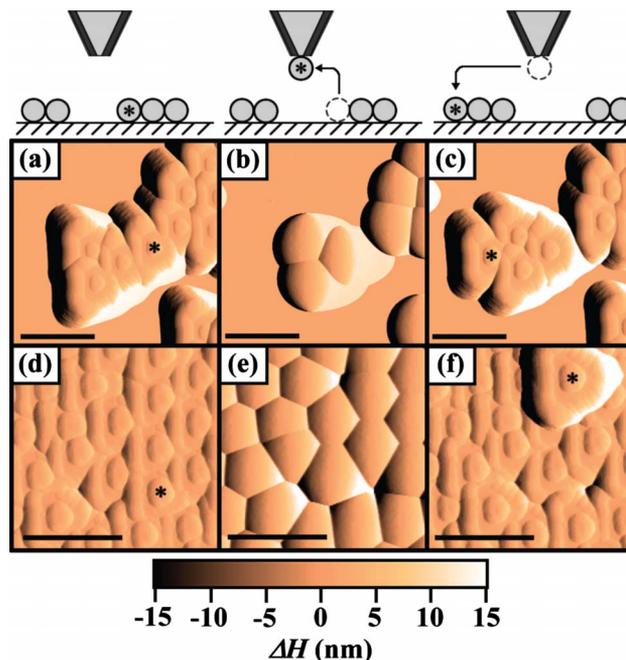


FIG. 3. (Color online) Tapping mode images taken by the CAT showing the assembly of silica microspheres. The color scale corresponds to the change in oscillation amplitude ΔH . The scale bar is $2\ \mu\text{m}$. (a) Sparse microspheres on a smooth silicon substrate. The microsphere marked with an asterisk is picked up by the CAT. (b) The same sample is imaged again with the microsphere on the tip of the CAT. (c) The microsphere is deposited in the location marked with an asterisk and the sample is imaged again with the coaxial tip. (d) A close-packed layer of microspheres on a rough silicon substrate. The microsphere marked with an asterisk is picked up with the CAT. (e) The same sample is imaged again with the microsphere on the tip. (f) The microsphere is deposited in the location marked with an asterisk and the sample is imaged again with the coaxial tip. This microsphere was deposited on top of an array of other microspheres demonstrating 3D assembly.

largest attractive force is denoted the pull-off force F_{PO} . Figure 2(c) shows F_{PO} versus V ; each “x” represents an individual F versus d measurement and each “o” represents the average F_{PO} at that voltage V . The line is a fit to $F_{PO}=\beta+\alpha V^2$, where $\beta=259 \pm 9\text{ nN}$ represents adhesion and $\alpha=2.10 \pm 0.04\text{ nN/V}^2$ is due to DEP. These results agree with axisymmetric simulations of similar coaxial probes which predict $\alpha=2.3$ to 2.8 nN/V^2 .

We use silica beads on silicon wafers as a model system to demonstrate imaging and assembly. Polished silicon wafers (Silicon Quest International) were used as a substrate. Some wafers were roughened to reduce adhesion by etching through a layer of photoresist with a reactive ion etch to increase the rms roughness from 0.2 to 2.3 nm .¹⁹ Cleaned silica beads (Polysciences, Inc.) of radius $a=500\text{ nm}$ were deposited on the substrate by pipetting on a $20\ \mu\text{L}$ droplet of microspheres suspended in deionized water and allowing the solvent to evaporate in a nitrogen environment. The microspheres are manipulated with relative humidity below 20% to minimize capillary adhesion.

We demonstrate 3D assembly of silica beads using the CAT. Figures 3(a)–3(c) show the manipulation of silica beads on polished silicon and Figs. 3(d)–3(f) the manipulation of a close-packed monolayer of beads on rough silicon, both in air. To locate a bead, the sample is first imaged in

tapping mode, as shown in Figs. 3(a) and 3(d). The triangular shape is due to the convolution of the triangular tip with the microspheres. To pick up a microsphere, the tip is pressed into it with $V=40$ V at 5 kHz. At this voltage, DEP together with the adhesion of the microsphere to the tip is strong enough to pick up the microsphere by overcoming its adhesion to the substrate. The force-distance curve shows that a microsphere was picked up. Once the microsphere has been picked up, the field is turned off, and the beads are imaged again as shown in Figs. 3(b) and 3(e). The microspheres now appear round, because they are imaged by a fellow microsphere. The microsphere is deposited by pressing the tip into the desired location and scraping the bead off by moving it along the surface. This drop off technique is needed to overcome the adhesion between the microsphere and the CAT surface. The change in AFM feedback shows that drop off has occurred. The substrate is again imaged as shown in Figs. 3(c) and 3(f) to verify the final position of the microsphere.

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